

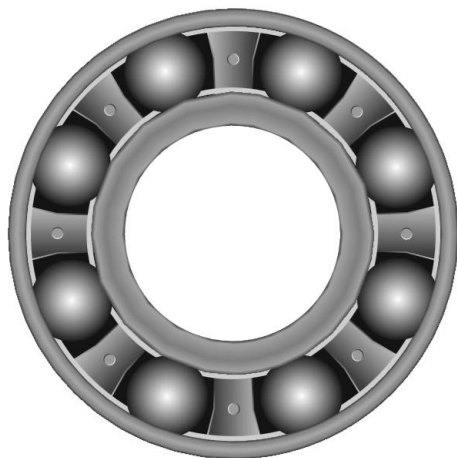
# Condence concept: Bearings



**CONDENCE**

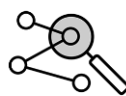
# Condence concept: Bearing

Richest health metric: Vibration



## Accuracy = time

Uses IEPE sensing technology to capture high frequency vibration  
Wide frequency bandwidth translates into time, time to react



## Enveloped acceleration

Condence edge computing capability captures earliest possible symptoms of bearing failure by enveloping acceleration. Failure stages 1-4.



## Continuous & online

Based on continuous sampling (e.g. every 5 min) and edge computing technology  
Maximised time to react even with fast evolving failures



## Eliminating surprise / risk

- Unplanned work is more expensive
- Unplanned downtime is expensive



## Enable condition based maintenance

- Decisions and maintenance based on actual asset condition
- Know when you need to add lubricant to bearings
- Know when you need to change the bearing
- Remove unnecessary manual work (inspection & repairs)
- Minimise human error via automatic alarms and data availability

# Condence concept: Bearings

## Condence technology

3



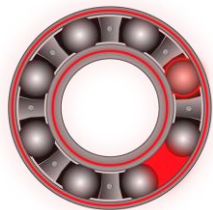
*Terminal makes the analysis: enveloped acceleration*

2



*High frequency vibration sensor (IEPE)*

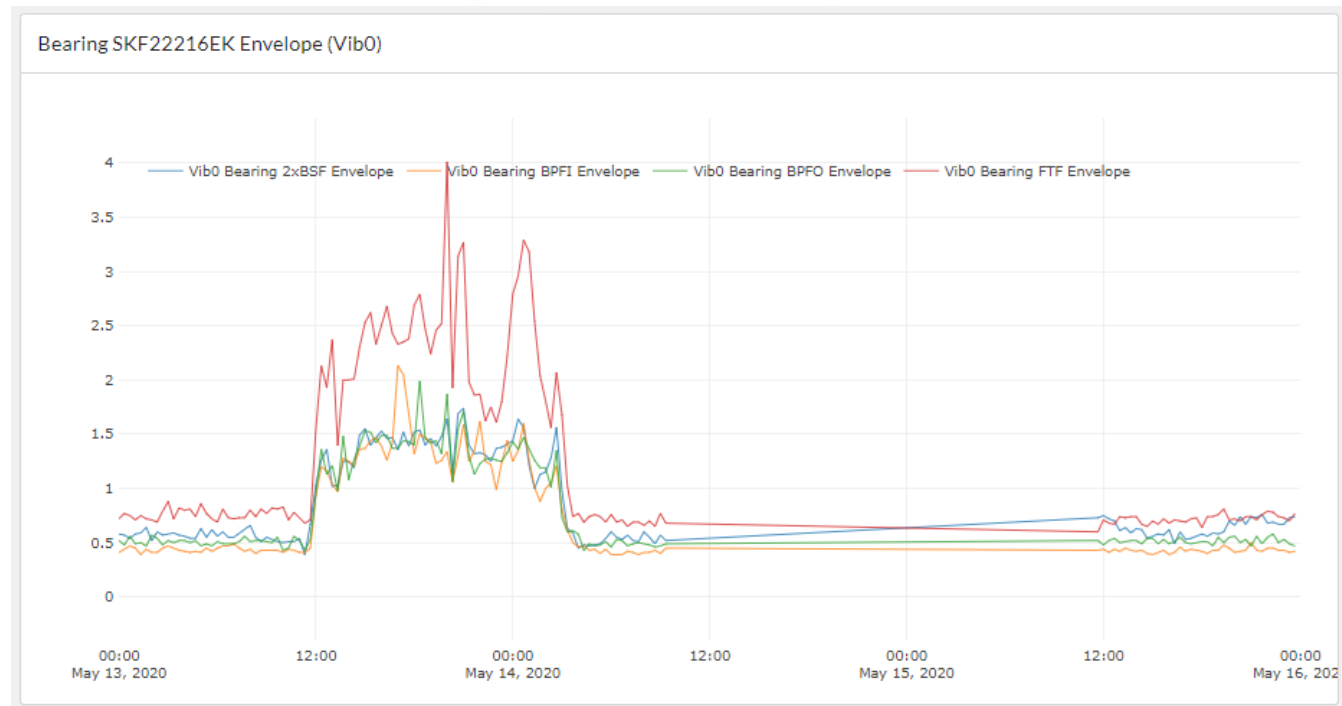
1



*Calculated failure frequencies are monitored*

- Ball Pass Frequency of Outer Ring (BPFO)
- Ball Pass Frequency of Inner Ring (BPFI)
- Fundamental Train Frequency (FTF)
- Ball Spin Frequency (BSF)

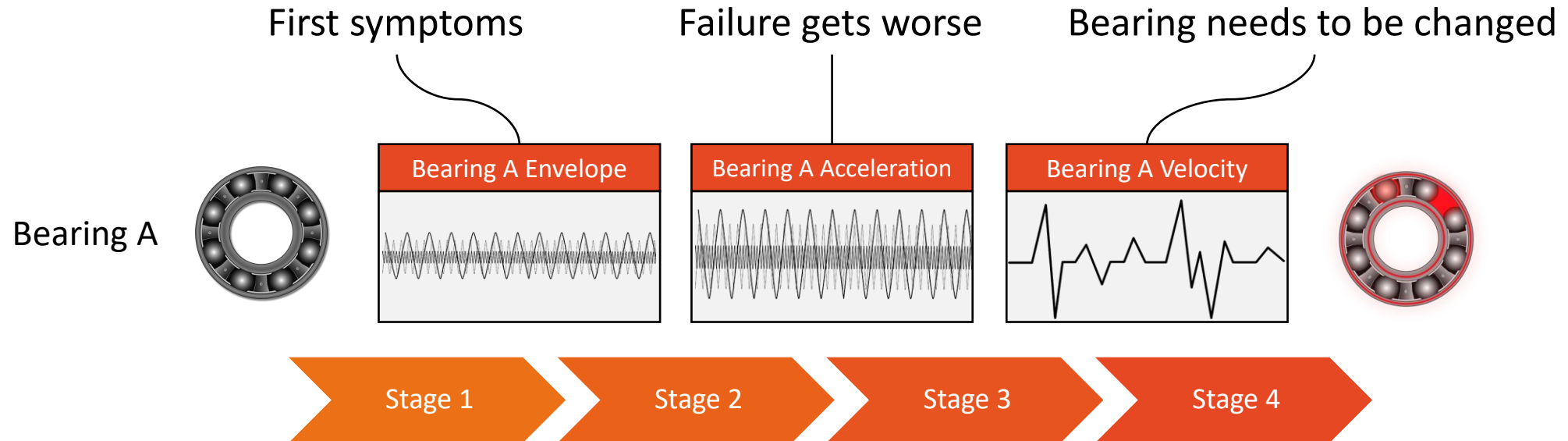
4



*Measured and calculated datapoints are visualised in the cloud UI*

# Bearing failure stages

## Bearing monitoring



### Stages 1 & 2

**Bearing status:**

The first signs of lack of lubrication or minor bearing damage appear on very high frequency levels, over 10 kHz

**Failure capture:**

Only high frequency techniques such as enveloping acceleration will reveal the fault

### Stage 3

**Bearing status:**

When the bearing fault reaches stage three the damage is more severe and will be visible if the bearing is removed

**Failure capture:**

The velocity spectrum (low frequency) can be used to detect the fault

### Stage 4

**Bearing status:**

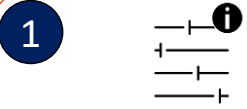
When the bearing fault reaches stage four the bearing has significant damage and should be replaced

**Failure capture:**

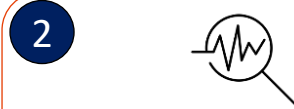
Overall levels will increase, and the velocity spectrum (low frequency) will show the fault clearly.

# Condition based maintenance

## Create suggestive notifications



Set suggestive severities and thresholds for them



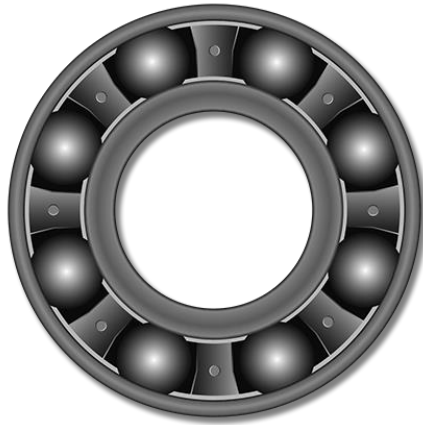
Automatic system notifications to trigger workflows



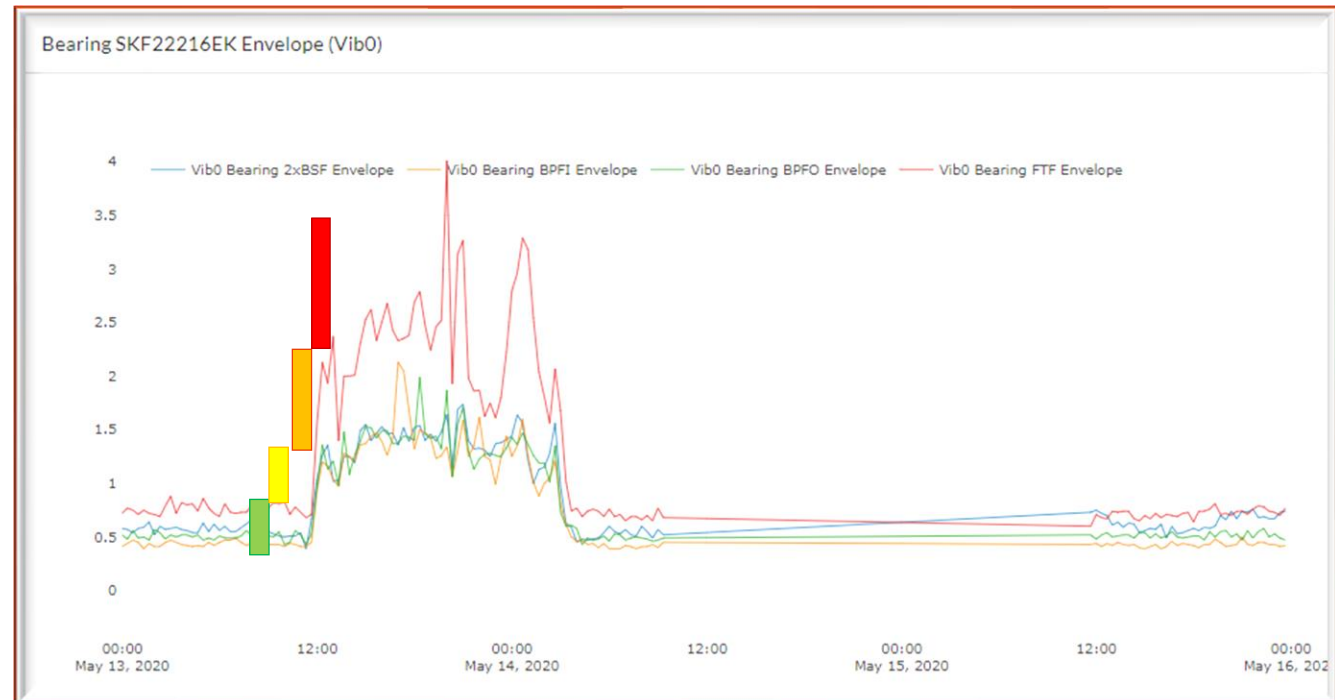
Notifications based on actual asset condition



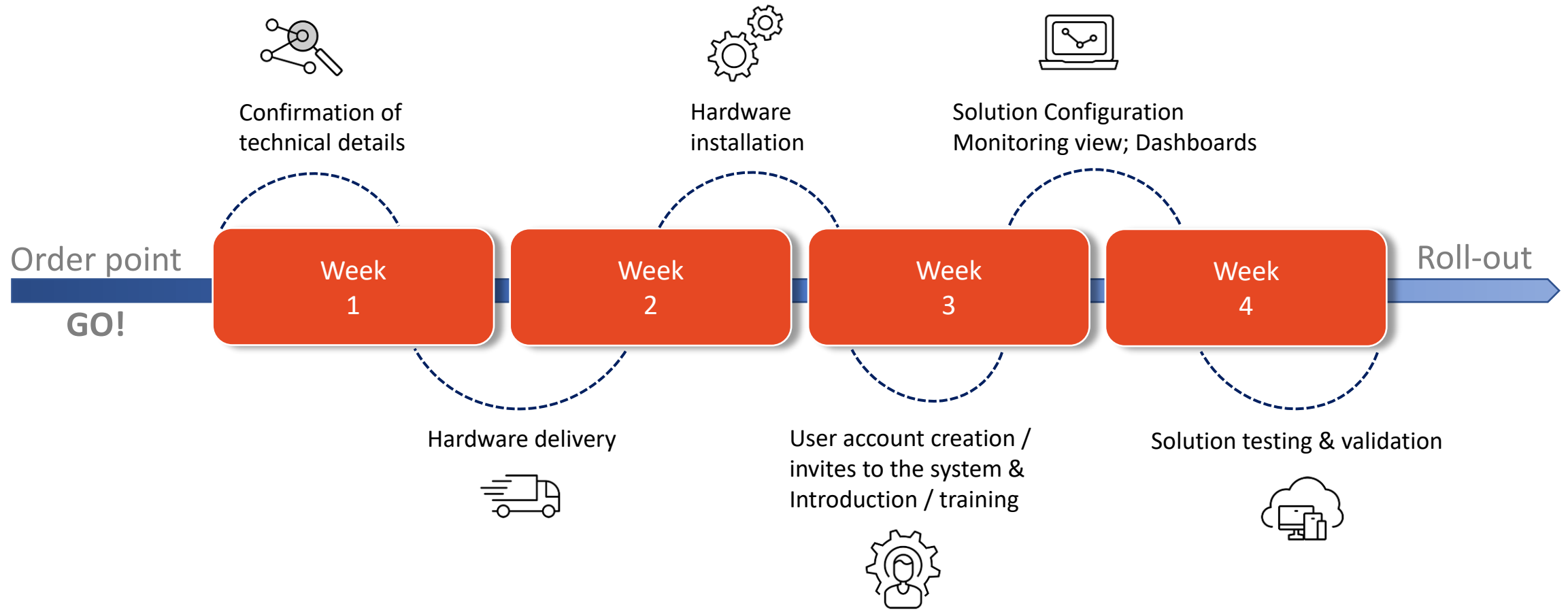
Condition based maintenance (CBM)



- Maintenance action needed
- Plan for bearing check and lubrication
- Follow elevated vibration levels
- Normal vibration range



# Delivery timeline



Read more at:  
<https://condence.io/applications/condence-bearing/>

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